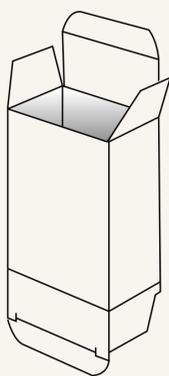
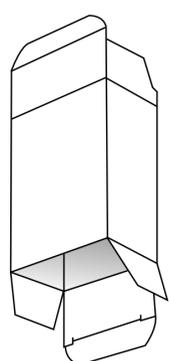


# DIFFERENT TYPES OF BOXES / CARTONS



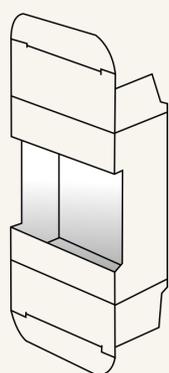
## Standard Reverse Tuck (SRT)

The joint on the Standard Reverse Tuck (also called the Reverse Tuck End or RTE) carton is located at the seam along the right side panel, in the rear. The closure panels on top and bottom swing in opposite directions, with the bottom folding in the rear and the top folding in front. This carton can be assembled either manually or by automation. With a friction lock closure on top and a slit lock tuck closure on bottom, as shown here, the carton is easy to open and close, while remaining unlikely to open inadvertently at its base.



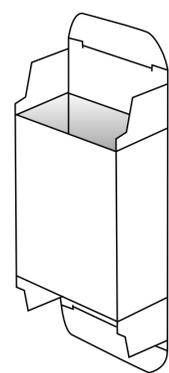
## French Reverse Tuck (FRT)

This style differs from the Standard Reverse Tuck in that the bottom closure is attached in the rear and folds/tucks towards the front of the carton while the top closure is joined in front and folds/tucks towards the rear of the carton. Shown here is a French Reverse Tuck carton with a slit lock bottom and a friction lock top. This style has a finished look and also enables substantial latitude in graphic design. Other available closure styles include the slit lock for top and bottom, and the friction lock for top and bottom.



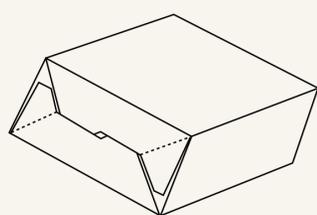
## Standard Straight Tuck (SST)

This style is suitable for products requiring a primary display panel with a large window. With fold/tuck closures in the back, the raw edges at both ends of the front display panel are concealed. The Standard Straight Tuck (also called the Straight Tuck End or STE) also eliminates any interference between the window film material and the tuck, which might occur if a reverse tuck style were to be used. This carton is suitable for manual assembling, as well as automated assembling and closing application.



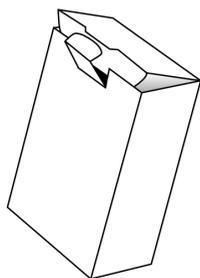
## Airplane Straight Tuck (AST)

Unlike the Standard Straight Tuck, this style features closure panels on both the top and bottom that swing from the rear to tuck in the front.



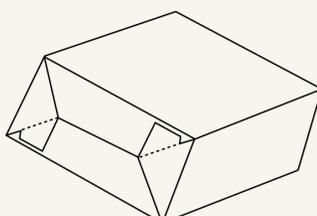
## Hymes Lock, Automatic Bottom

Pre-glued in the converter's facility, the Hymes Lock, Automatic Bottom (Crash Lock, Economy or Popcorn Bottom) style is assembled by hand. It is generally employed when quick setup is required for smaller production volumes that do not warrant investing in automatic packaging equipment.



## Tuck and Tongue

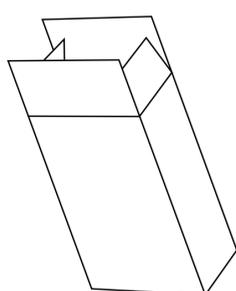
This style is generally assembled, filled and sealed manually. The Tuck and Tongue carton is designed to withstand rough handling without disengaging.



## Full Flap Automatic Bottom

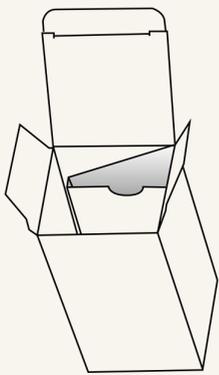
The full Flap Automatic Bottom style is a great alternative to the Hymes or Crash Lock when the contents are heavier or their weight is concentrated on the central axis lengthwise.

This style is assembled by hand and is generally employed when quick setup is required for smaller production volumes that do not warrant investing in automatic packaging equipment.



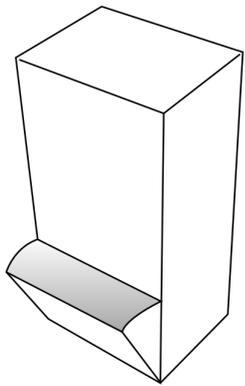
## Full Overlap Seal End (FOSE)

This carton is generally assembled, filled and sealed on automatic, horizontal or vertical packaging equipment. The usual sequence for closure is inside flaps in first, followed by the inner closure panels and finally the outer closure panels. Some sift-resistant variations of this style require the inner closure panels to be tucked down first, with the inside flaps next and the outer closure panels last.



## Folding Carton with Integrated Separator

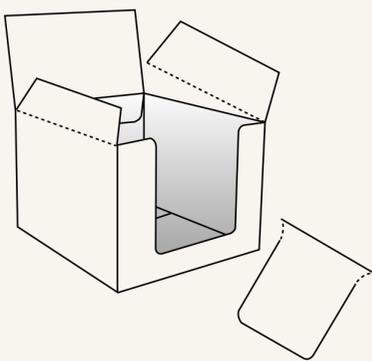
The digital folding carton with integrated separator is designed to create a barrier between separate packaged components. It includes a structure of division formed by one or several panels, each having a perpendicular flap in every extremity of that panel so as to adhere to the internal surface of the walls of the carton. We arrange these transverse panels by means of grooves, which form one or several compartment.



## Dispenser Style Carton (1 Piece)

The dispenser style carton is often used on the counter near a cash register to stimulate sales. Used by the retail and the food sector, it's often a staple of the medical and pharmaceutical industry.

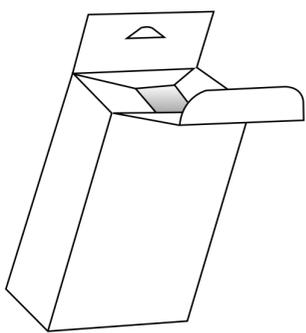
In the illustrated model, the fall open part is integrated in the carton what makes the opening and closing possible. If the fall open part is not integrated, the opening and closure will be more difficult.



## Counter Display

A Counter Display Carton is designed to provide a point-of-purchase unit for holding a number of individual packages or products.

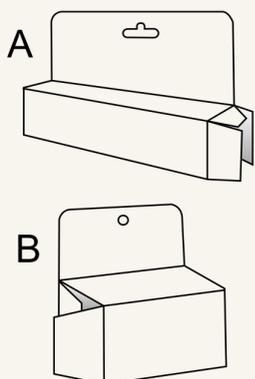
It does not need to be glued. The retailers simply opens the top of the carton and folds the lid back for easy advertising. The front panels as well as the inside flaps can be torn-off so visibility is easier and accessibility to the product is improved.



## Standard Straight Tuck (SST) with Hanger Tab

The SST with Hanger Tab carton is used for small and light products. It is an ideal stand-alone package to be placed on a hook.

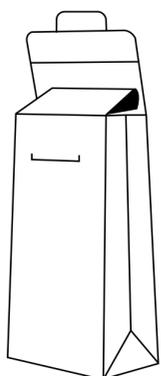
A perforated panel (perfs here called notches) with a fold will be added to the back panel. When the panel is folded up, notches are generally aligned and the front panel sealed to the back panel to create and secure the hanger tab. A window can be added on the front panel for better visibility of the product.



## Overlap Seal End with Side Hanger Tab

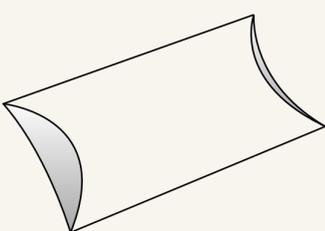
This carton style, also called the "5 panel carton", is often used to develop a header panel. The structure also includes a rear card with a hang tab north which allows the card to be used as a hanger tab.

Style B: this carton has a hanger panel that can be folded up on one of the sides of the carton, can be assembled, filled and sealed on automated packaging equipment. The order for the closure is the same as that of a regular overlap carton.



## Bag Carton with Auto Bottom

The Bag Carton with 1-2-3 Bottom is primarily used for customer cosmetic cartons and custom food cartons. It can be made with an Auto Bottom, glued on the bottom by the cartons manufacturer and allows for quick loading.



## Pillow Box

A pillow carton is a unique shape and is used for custom cosmetic cartons, candy and more.